

# WEDOLiT FW 3500

**Water-soluble, fully synthetic, good material compatibility**



WEDOLiT FW 3500 is a high-pressure agent for hydroforming-processes such as internal and external high pressure forming of steel plates, with different surface qualities and thicknesses. The product can also be applied in different grinding and cooling operations.

## Approved by “FF Fluid Forming”



## Physical Properties Typical Data

### Concentrate

Color	Mineral oil content	Viscosity at 68°F: ASTM D 7042	Density at 68°F: ASTM D 7042	Copper corrosion: DIN 51759-1
Yellow	Free	4.7 cSt	1.05	Not determined*

### 5% Solution

Color	pH-value (tap water)	Corrosion protection DIN 51360-2	Refractometer factor (brix)	Conductivity (Deionized water)
Yellowish	9.6	5 % grade 0	2.2	Not determined

  

Mineral oil	EP-additives	Chlorine	Boron	Amines	FAD
-	-	-	+	+	+

\*Discolorations of non-ferrous metals should be examined in preliminary tests

## Application Guidelines

The preparation of the solution is carried out by slowly adding the concentrate into water (drinking water quality) under thorough stirring. A more homogenous product is achieved by the use of automatic mixing systems.

Storage must be frost-free between 5 - 40°C.

The minimum durability is 12 months in an original sealed package.

## Additional Information

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333/8 Moo 9, Bangpla, Bangplee  
Samutprakarn, 10540

Thailand

+662 136 6319

[thailand-info@masterfluids.com](mailto:thailand-info@masterfluids.com)

[masterfluids.com/th/en-th/](http://masterfluids.com/th/en-th/)