TRIM® TC 184B

Nonsilicone Antifoam

TRIM TC 184B is a nonsilicone antifoam or defoamer. It is used as a tank-side add to control foam in water-miscible coolants, washing compounds, floor soaps, etc.

Additives



The troubleshooters:

As cutting and grinding fluids can start to break down over time, tank-side additives can solve a number of problems. There are TRIM tank-side additives compatible with most coolants to extend tap and tool life, improve mechanical lubricity, control built-up edge, prevent stained parts, control foam, stabilize the emulsion, and replenish dye.

Whatever your problems and concerns, ask your TRIM specialist if a tank-side additive could be the answer.

Choose TC 184B:

- Antifoam
- Nonsilicone

TC 184B especially for:

Applications — antifoam

Health and Safety

Request SDS

Master Fluid SOLUTIONS®

TRIM® TC 184B

Nonsilicone Antifoam

Application Guidelines

- The maximum add rate is one gallon per 1000 gallons of sump volume. You may find that using less than this will be effective in your system.
- For best results, pre-mix TC 184B with working solution until it is water-thin. This mixture should then be added just up-stream from the foam.
- Spraying pre-mixed TC 184B directly onto the foam will knock it down quickly.
- Using too much TC 184B can cause increased foam and/or form a residue on the machine parts or tools.
- Shake or stir well before adding. If you make a dilution with working solution, shake or stir that mixture also before adding.
- Do not freeze or store above 115°F.
- For additional product application information, including performance optimization, please contact your Master Fluid Solutions' Authorized Distributor at https://www.masterfluids.com/na/en-us/distributors/index.php, your District Sales Manager, or call our Tech Line at 1-800-537-3365.

Physical Properties Typical Data

Color (Concentrate)	Opaque, white
Odor (Concentrate)	Slight
Form (Concentrate)	Liquid
Flash Point (Concentrate) (ASTM D92-90)	> 385°F



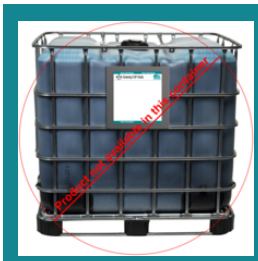
1-gallon jug
SKU: TC184B-1G
UPC-12: 641238074281



5-gallon pail
SKU: TC184B-5G
UPC-12: 641238010302



54-gallon drum
SKU: TC184B-54G
UPC-12: 641238010319



270-gallon tote
SKU: TC184B-270G
UPC-12:

Additional Information

- Use Master STAGES™ Whamex™ for a quick and thorough precleaning of your machine tool and coolant system.
- Consult Master Fluid Solutions before using on any metals or applications not specifically recommended.
- This product should not be mixed with other metalworking fluids or metalworking fluid additives, except as recommended by Master Fluid Solutions, as this may reduce overall performance, result in adverse health effects, or damage the machine tool and parts. If contamination occurs, please contact Master Fluid Solutions for recommended action.
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https://2trim.us/di/?i=na_en-us_TC184B

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