TRIM® C270WY

High-performance Synthetic

TRIM C270WY is a state-of-the-art synthetic coolant. C270WY provides excellent cooling and chip settling, good tramp oil rejection, and machine cleanliness. Meets the needs of the modern job shop for a single premium synthetic coolant for virtually all machining operations.

Synthetics

Peak your performance:

TRIM® clean-running synthetics contain little to no oil. They are typically hard-water tolerant with good corrosion protection. Plus, synthetics leave very low residue for easy cleaning. Paired with extremely low carryoff, synthetics translate to less maintenance and lower operational costs, saving you time and money.

Run clean and long with TRIM synthetics.

Choose C270WY:

- Compatible with a very wide range of materials including: cast iron, steels and copper alloys, as well as plastics and composites
- Provides excellent corrosion inhibition on all common ferrous and nonferrous alloys
- Does a great job in form grinding, drilling, tapping, and reaming operations without chlorine or sulfur-based EP additives
- Extremely low carry-off for very low total operation costs
- Very low foam and mist
- Keeps your machines clean while leaving a soft, fluid film that protects the bare metal parts
- The residual film is easily resoluble in coolant working solution to facilitate easy machine cleaning and minimize the buildup of sticky residues that can hold machine-destroying chips
- Exceptional sump life and very good tramp oil rejection
- A very low initial odor level which usually disappears after one to two days

C270WY especially for:

Applications — band sawing, belt grinding, Blanchard grinding, cooling, corrosion inhibition, creep-feed grinding, cylindrical grinding, double disc grinding, drilling, form cylindrical grinding, form grinding, grinding, internal grinding, plain grinding, reaming, surface grinding, surface milling, tapping, and turning

Metals — cast iron, composites, exotic alloys, nickel alloys, plastics, stainless steels, steels, titanium, and tool steels

Industries — aerospace, automotive, compressor, energy, machine tool, and medical

C270WY is free of — animal derived materials, chlorinated EP additives, DCHA, nitrites, NPEs, phosphorous, siloxane, and sulfurized EP additives

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Application Guidelines

- The harder you work this product the better the results will be.
- Not recommended in machine tools that rely on the splash of the coolant to lubricate the mechanical portions of the machine tool, e.g., older screw machines, etc.
- Not recommended on materials like magnesium or zirconium without special precautions.
- Is a superior cleaning agent so it may "wash out" dirt and residues when a machine is first charged. A thorough cleaning of older machines is required when installing this product the first time.
- The minimum recommended concentration is 5% on cast iron and 4% on steel.
- Concentrations above 7.5% provide excellent corrosion inhibition, tool life, and sump life; however, the best concentration for your operation should be determined by on-site experience.
- For additional product application information, including performance optimization, please contact your Master Fluid Solutions' Authorized Distributor at https://www.masterfluids.com/in/en-in/distributors/index.php, your District Sales Manager, or email us at india-info@masterfluids.com.

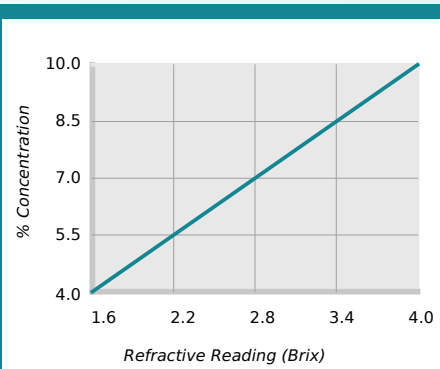
Physical Properties Typical Data

Color (Concentrate)	Light yellow
Odor (Concentrate)	Mild, pleasant
Form (Concentrate)	Liquid
Flash Point (Concentrate) (ASTM D92-90)	> 100°C
pH (Typical Operating as Range)	8.7 - 9.7
Coolant Refractometer Factor	2.5

Recommended Metalworking Concentrations

Light Duty	4.0% - 6.5%
Moderate Duty	6.5% - 8.5%
Heavy Duty	8.5% - 10.0%
Design Concentration Range	4.0% - 10.0%

Concentration by % Brix



% Concentration = Refractive Reading x Refractive Factor
Coolant Refractometer Factor % Brix = 2.5

Health and Safety

Request SDS

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Mixing Instructions

- Recommended usage concentration in water: 4.0% - 10.0%.
- To help ensure the best possible working solution, add the required amount of concentrate to the required amount of water (never the reverse) and stir until uniformly mixed.
- Use premixed coolant as makeup to improve coolant performance and reduce coolant purchases. The makeup you select should balance the water evaporation rate with the coolant carryout rate. Use our Coolant Makeup Calculator to find the best ratio for your machine: apps.masterfluids.com/makeup/.
- Use mineral-free water to improve sump life and corrosion inhibition while reducing carryoff and concentrate usage.

Ordering Information

20-litre pail

204-liter drum

1000-litre IBC

Additional Information

- Use Master STAGES™ Whamex XT™ for a quick and thorough precleaning of your machine tool and coolant system.
- Consult Master Fluid Solutions before using on any metals or applications not specifically recommended.
- This product should not be mixed with other metalworking fluids or metalworking fluid additives, except as recommended by Master Fluid Solutions, as this may reduce overall performance, result in adverse health effects, or damage the machine tool and parts. If contamination occurs, please contact Master Fluid Solutions for recommended action.
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