

WEDOLiT[®] N 22-4



Prelube

WEDOLiT N 22-4 is a medium-viscosity, non-water-soluble forming oil for deep-drawing operations of sheet steel, for example, for the automotive industry. This includes sheet metal that is galvanized, or hot-dip galvanized on one or both sides, sheet metal coated with zinc metal, aluminized sheet metal, or sheets made of aluminum or aluminum alloys.

The product meets the requirements of the test procedure according to VDA 230-213, and has been approved by all VDA members.



Physical Properties Typical Data

| Parameter | Typical results | Tested according to |
|--------------------|-------------------------|---------------------|
| Appearance: | Medium brown, clear | Visual |
| Density at 20°C: | 0.89 g/cm ³ | ASTM D 7042 |
| Viscosity at 40°C: | 70.0 mm ² /s | ASTM D 7042 |
| Flash point: | > 190 °C | DIN EN ISO 2719 |
| Copper corrosion: | Not determined* | DIN 51759-1 |

*Discolourations of non-ferrous metals should be examined in preliminary tests

Application Guidelines

Storage must be frost-free between 5 – 40 °C.
The minimum durability is 12 month in an original sealed package.

Additional Information

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https://2trim.us/diw/?plr=N-22-4*en*eu

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Choose WEDOLiT N 22-4:

- Also acts as an anti-corrosion oil
- Subsequent preservation of drawn parts is not necessary due to the good corrosion protection
- Can be applied by spraying, flooding, brushing or with felt rollers
- The oil film can be easily removed with organic solvents or water-soluble alkaline cleaners

Health and Safety

For further information, see the most recent SDS which is available directly from Master Fluid Solutions.

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