# **WEDOLIT FS 3910**

## Neat Cutting and Bending Oil

WEDOLIT FS 3910 is non-water-soluble cooling lubricant with low viscosity for punching- and bending operations on steel and zinc coated steel. The product is not applicable for the treatment of nonferrous metals.





## **Physical Properties Typical Data**

Parameter	Typical results	Tested according to
Appearance:	Yellow brown	Visual
Density at 20°C:	0.84 g/cm <sup>3</sup>	ASTM D 7042
Viscosity at 20°C:	7.4 mm <sup>2</sup> /s	ASTM D 7042
Flash point:	> 61 °C	DIN EN ISO 2719
Copper corrosion:	Not determined*	DIN 51759-1

<sup>\*</sup>Discolourations of non-ferrous metals should be examined in preliminary tests

### **Application Guidelines**

Storage must be frost-free between 10 - 40°C.

The minimum durability is 24 months in an original sealed package.

#### **Additional Information**

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#### **Choose WEDOLIT FS 3910:**

- Can be applied undiluted by spraying, flooding, brushing or rolling
- Has a good spread effect, which causes an optimal even wettability of metal surfaces
- Has a simultaneously cleaning effect
- Contains a combination of aromatic free solvents with additives of esters and extreme-pressure compounds and is therefore practically odourless
- Is marked by a very fast evaporation with high flash point

#### **Health and Safety**

For further information, see the most recent SDS which is available directly from Master Fluid Solutions.

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