# **WEDOLIT FN 8850-90**

# Drawing small diameter tubes, diesel injection

WEDOLIT FN 8850-90 is a medium viscous, water-insoluble lubricant for tube drawing and other cold forming operations of steel. Due to the fact that the product also offers corrosion protection, no additional treatment is necessary (for short term storage). The undiluted product is usually applied by spraying, brushes or by means of rollers.





# **Physical Properties Typical Data**

Parameter	Typical results	Tested according to
Appearance:	Brown, clear	Visual
Density at 20°C:	0.90 g/cm <sup>3</sup>	ASTM D 7042
Viscosity at 40°C:	90.0 mm <sup>2</sup> /s	ASTM D 7042
Flash point:	> 220 °C	DIN EN ISO 2719
Copper corrosion:	1b	DIN 51759-1

## **Application Guidelines**

Storage must be frost-free between 5 - 40°C.

The minimum durability is 24 months in an original sealed package.

### **Additional Information**

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#### **Choose WEDOLIT FN 8850-90:**

- Stable load carrying capacity and a homogenous sliding behaviour
- Reduces friction and wear and thus contributes to a high tool life
- Outstanding wetting ability and film formation without adhesion
- Stable cold start behaviour, prevents stick-slip and chatter
- Leads to clean surfaces and contributes to achieving dimensional accuracy
- Easily removable with organic solvents or alkaline industrial cleaners

### **Health and Safety**

For further information, see the most recent SDS which is available directly from Master Fluid Solutions.

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