

# TRIM™ TC 177

## Odor Mask

TRIM TC 177 is a "vanilla" odor mask. This product may be used to reduce some of the odors associated with coolant systems.

### Additives



#### The troubleshooters:

*As cutting and grinding fluids can start to break down over time, tank-side additives can solve a number of problems. There are TRIM tank-side additives compatible with most coolants to extend tap and tool life, improve mechanical lubricity, control built-up edge, prevent stained parts, control foam, stabilize the emulsion, and replenish dye.*

*Whatever your problems and concerns, ask your TRIM specialist if a tank-side additive could be the answer.*

### Aerospace Approvals

Company	Specification
Raytheon Technologies/Collins Aerospace/Pratt & Whitney	PMC 9133



#### Choose TC 177:

- "Vanilla" odor mask

#### TC 177 especially for:

**Applications** — odor mask

#### Health and Safety

Request SDS



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### Application Guidelines

- Very small amounts may be added directly to the working solution to reduce odor.
- Typical application rates are less than 6 ounces per 10,000 gallons.
- For additional product application information, including performance optimization, please contact your Master Fluid Solutions' Authorized Distributor at <https://www.masterfluids.com/ap/en-ap/distributors/index.php>, your District Sales Manager, or email us at [apac-info@masterfluids.com](mailto:apac-info@masterfluids.com).

### Physical Properties Typical Data

Color (Concentrate)	Colorless
Odor (Concentrate)	Vanilla
Form (Concentrate)	Liquid
Flash Point (Concentrate) (ASTM D92-90)	> 100°C
pH (Concentrate as Range)	3.5 - 3.9

### Ordering Information

20-liter pail

204-liter drum

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### Additional Information

- Use Master STAGES™ Whamex™ for a quick and thorough precleaning of your machine tool and coolant system.
- Consult Master Fluid Solutions before using on any metals or applications not specifically recommended.
- This product should not be mixed with other metalworking fluids or metalworking fluid additives, except as recommended by Master Fluid Solutions, as this may reduce overall performance, result in adverse health effects, or damage the machine tool and parts. If contamination occurs, please contact Master Fluid Solutions for recommended action.
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