

# WEDOLiT FW 3500

Water-soluble, fully synthetic, good material compatibility



WEDOLiT FW 3500 is a high-pressure agent for hydroforming-processes such as internal and external high pressure forming of steel plates, with different surface qualities and thicknesses. The product can also be applied in different grinding and cooling operations.

Approved by “FF Fluid Forming“



## Physical Properties Typical Data

|  |   |     |      |   |
|--|---|-----|------|---|
|  |   | :   | :    | : |
|  | 0 | 0.0 | 0.00 |   |

|  |     |   |     |   |
|--|-----|---|-----|---|
|  |     |   |     |   |
|  | 0.0 | 0 | 0.0 | 0 |

|  |  |  |  |  |  |
|--|--|--|--|--|--|
|  |  |  |  |  |  |
|  |  |  |  |  |  |

## Application Guidelines

The preparation of the solution is carried out by slowly adding the concentrate into water (drinking water quality) under thorough stirring. A more homogenous product is achieved by the use of automatic mixing systems.

Storage must be frost-free between 5 - 40°C.  
The minimum durability is 12 months in an original sealed package.

## Additional Information

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WEDOLiT FW 3500  
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- Choose WEDOLiT FW 3500:
- Offers very good high-pressure properties
  - Contributes to a high tool life
  - Very good application stability
  - Almost free of foam
  - Offers very good skin compatibility

- Recommended mixing ratio
- Hydroforming: from 5 - 10%
  - Grinding: from 3 - 6%

Health and Safety

For further information, see the most recent SDS which is available directly from Master Fluid Solutions.