

# WEDOLiT™ FS 3910

## Straight Cutting and Bending Oil



WEDOLiT FS 3910 is non-water-soluble cooling lubricant with low viscosity for punching- and bending operations on steel and zinc coated steel. The product is not applicable for the treatment of nonferrous metals.



### Physical Properties Typical Data

Parameter	Typical results	Tested according to
Appearance:	Yellow brown	Visual
Density at 68°F:	0.84 g/cm <sup>3</sup>	ASTM D 7042
Viscosity at 68°F:	7.4 cSt	ASTM D 7042
Flash point:	> 61 °F	DIN EN ISO 2719
Copper corrosion:	Not determined*	DIN 51759-1

\*Discolorations of non-ferrous metals should be examined in preliminary tests

### Application Guidelines

Storage must be frost-free between 10 - 40°C.

The minimum durability is 24 months in an original sealed package.

### Additional Information

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[https://2trim.us/diw/?plr=FS-3910\\*en-ap\\*ap](https://2trim.us/diw/?plr=FS-3910*en-ap*ap)

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### Choose WEDOLiT FS 3910:

- Can be applied undiluted by spraying, flooding, brushing or rolling
- Has a good spread effect, which causes an optimal even wettability of metal surfaces
- Has a simultaneously cleaning effect
- Contains a combination of aromatic free solvents with additives of esters and extreme-pressure compounds and is therefore practically odorless
- Is marked by a very fast evaporation with high flash point

### Health and Safety

For further information, see the most recent SDS which is available directly from Master Fluid Solutions.