

# WEDOLiT FS 3710

## Evaporating Drawing-oil

WEDOLiT FS 3710 is a non-water soluble, synthetic cooling lubricant of low viscosity. It is applicable for drawing- and punching-operations of aluminium. Can be applied undiluted by spraying, flooding, brushing or rolling.



### Physical Properties Typical Data

Parameter	Typical results	Tested according to
Appearance:	Clear	Visual
Density at 68°F:	0.79 g/cm <sup>3</sup>	ASTM D 7042
Viscosity at 68°F:	3.9 cSt	ASTM D 7042
Flash point:	> 56 °F	DIN EN ISO 2719
Copper corrosion:	Not determined*	DIN 51759-1

\*Discolorations of non-ferrous metals should be examined in preliminary tests

### Application Guidelines

Storage must be frost-free between 5 - 40°C.

The minimum durability is 24 months in an original sealed package.

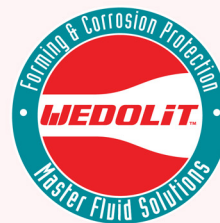
### Additional Information

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### Choose WEDOLiT FS 3710:

- Good wetting of the metal surface
- Nearly odourless
- Despite the good lubrication properties, the product is characterised by a quick evaporation and high flash point
- The working area should be sufficiently ventilated, due to the amount of volatile hydrocarbons

### Health and Safety

For further information, see the most recent SDS which is available directly from Master Fluid Solutions.