

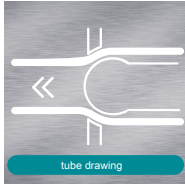
# WEDOLiT™ FN

## 1190-2300

### High-performance forming oil



WEDOLiT FN 1190-2300 is a highly viscous, chlorine containing forming oil for tube drawing and other cold forming operations of stainless steel. The undiluted product is usually applied by brushes or by means of rollers.



#### Choose WEDOLiT FN 1190-2300:

- Stable load carrying capacity and a homogenous sliding behavior
- Reduces friction and wear and thus contributes to a high tool life
- Outstanding wetting ability and film formation without adhesion
- Stable cold start behavior, prevents stick-slip and chatter
- Leads to clean surfaces and contributes to achieving dimensional accuracy
- Easily removable with organic solvents or alkaline industrial cleaners
- Soluble in chlorinated hydrocarbons

#### Physical Properties Typical Data

Parameter	Typical results	Tested according to
Appearance:	Yellow	Visual
Density at 68°F:	1.45 g/cm <sup>3</sup>	ASTM D 7042
Viscosity at 104°F:	2335.0 mm <sup>2</sup> /s	ASTM D 7042
Flash point:	> 190 °F	DIN EN ISO 2719
Copper corrosion:	Not determined*	DIN 51759-1

\*Discolorations of non-ferrous metals should be examined in preliminary tests

#### Application Guidelines

Storage must be frost-free between 41 - 104°F.  
The minimum durability is 24 months in an original sealed package.

#### Additional Information

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#### Health and Safety

For further information, see the most recent SDS which is available directly from Master Fluid Solutions.